

MODEL NO :	TM035KDH03	
MODEL VERSION:	79	
SPEC VERSION:	2.7	
ISSUED DATE:	2019-05-06	
	Specification	

Customer :

Approved by	Notes

## **TIANMA Confirmed:**

Prepared by	Checked by	Approved by
Louis Young	Felix Tan	Kevin Kim
2019-05-06	2019-05-06	2019-05-06

This technical specification is subjected to change without notice





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## **Record of Revision**

Rev	Issued Date	Description	Editor
2.0	2011-01-27	Final Specification Release	Zhenying Zhang
2.1	2011-02-23	Revised LED circuit in P8	Zhenying Zhang
2.2	2011-04-25	Update Surface Treatment from AG to HC in P4	Zhenying Zhang
2.3	2013-10-28	Change IC from NT39016D to NV3035C, update RGB timing and initial code	Jin Zhao
2.4	2015-11-25	Add temperature and relative humidity descriptions on page8.	Gang.li
2.5	2017-3-17	Update initial code and Time chart	Longping.Deng
2.6	2018-10-25	Update Packing	Bin Wang
2.7	2019-05-06	Page 4: Update driver IC's PN according to new version of IC datasheet. Page 7: Update the table of Note2-2. Page 8: Update the symbol, add remark of Logic Input Signal Voltage in chapter 3.1. Page 13-14: Update timing diagrams of chapter 5.4 and chapter 5.5. Page 16-17: Update chapter 5.9, chapter 5.10 and note 3.	Louis Young



# 1. General Specifications

	Feature	Spec		
	Size	3.5inch		
	Resolution	320(RGB) X 240		
	Technology Type	a-Si		
	Pixel Configuration	R.G.B. Vertical Stripe		
Display Spec.	Pixel pitch(mm)	0.219 x 0.219		
	Display Mode	TM with Normally White		
	Surface Treatment	Anti-Glare		
	Viewing Direction	12 o'clock		
	Gray Scale Inversion Direction	6 o'clock		
	LCM (W x H x D) (mm)	76.9x63.9x3.15		
	Active Area(mm)	70.08 x 52.56		
Mechanical	With /Without TSP	Without TSP		
Characteristics	Connection Type	Kyocera elco:6240 serials		
	LED Numbers	6 LEDs Serial		
	Weight (g)	30		
Floodoinal	Interface	RGB/CCIR656/601		
Electrical Characteristics	Color Depth	16.7M		
- Characteristics	Driver IC	NV3035GTC		

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%



# 2. Input/Output Terminals

### 2.1 TFT LCD Panel

Recommend connector: Kyocera elco:6240 serials

No	Symbol	I/O/P	Description	Remarks
1	LED_Cathode	Р	LED_Cathode	Note2-1
2	LED_Cathode	Р	LED_Cathode	
3	LED_Anode	Р	LED_Anode	
4	LED_Anode	Р	LED_Anode	
5	NC	-	No Connect	
6	NC	ı	No Connect	
7	NC	ı	No Connect	
8	RESET	l	Reset	
9	SPENA	I	Serial port data enable signal	
10	SPCK	I	SPI Serial Clock	
11	SPDA	I/O	SPI Serial Data Input/output	
12	D00	I	Data 00	Note 2-2
13	D01	I	Data 01	Note 2-2
14	D02	I	Data 02	Note 2-2
15	D03	_	Data 03	Note 2-2
16	D04		Data 04	Note 2-2
17	D05	I	Data 05	Note 2-2
18	D06		Data 06	Note 2-2
19	D07		Data 07	Note 2-2
20	D08	I	Data 08	Note 2-2
21	D09	I	Data 09	Note 2-2
22	D10	I	Data 10	Note 2-2
23	D11	I	Data 11	Note 2-2
24	D12	I	Data 12	Note 2-2
25	D13	I	Data 13	Note 2-2
26	D14	I	Data 14	Note 2-2
27	D15	I	Data 15	Note 2-2



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28	D16	I	Data 16	Note 2-2
29	D17	I	Data 17	Note 2-2
30	D18	I	Data 18	Note 2-2
31	D19	I	Data 19	Note 2-2
32	D20	I	Data 20	Note 2-2
33	D21	I	Data 21	Note 2-2
34	D22	I	Data 22	Note 2-2
35	D23	I	Data 23	Note 2-2
36	HSYNC	I	Horizontal Synchronous Signal	
37	VSYNC	I	Vertical Synchronous Signal	
38	CLK	I	Data Clock	
39	NC	-	No Connect	
40	NC	-	No Connect	
41	VDD	Р	power supply (3.3V)	
42	VDD	Р	power supply (3.3V)	
43	NC	-	No Connect	
44	NC	-	No Connect	
45	NC	-	No Connect	
46	NC	-	No Connect	
47	NC	\->	No Connect	
48	NC	1-1	No Connect	
49	NC	7-	No Connect	
50	NC	_	No Connect	
51	NC	-	No Connect	
52	DEN	I	Data enabling signal	
53	GND	Р	Ground	
54	GND	Р	Ground	
	I		ı	

Note2-1: I/O definition:

I----Input O----Output P----Power/Ground



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Note2-2: Interface controlled by SPI, please refer to the SPI command list.

Mode	D(23:16)	D(15:08)	D(07:00)	HSYNC	VSYNC	DEN
CCIR 656	D(23:16)	GND	GND	NC	NC	NC
CCIR 601	D(23:16)	GND	GND	HSYNC	VSYNC	NC
8 Bit RGB	D(22:16)	GND	GND	HSYNC	VSYNC	NC for HV Mode
O DIL RGD	D(23:16)	GND	GND	HOTING	VSTNC	DEN for DEN Mode
24 Bit RGB	D/22:46)	D(15:00)	D/07:00\	HSYNC	VSYNC	NC for HV Mode
24 BIL RGB	D(23:16)	D(15:08)	D(07:00)	потис	VSTINC	DEN for DEN Mode



# 3 Absolute Maximum Ratings

### 3.1 Driving TFT LCD Panel

GND=0V

Item	Symbol	Min	Max	Unit	Remark
Power Supply Voltage	VDD	-0.3	5.0	V	
Logic Input Signal Voltage	D23~D00, RESET SPENA,SPCK SPDA,HSYNC VSYNC,CLK,D EN	-0.3	VDD+0.3	٧	Including overshoot IO voltage
Back Light Forward Current	I <sub>LED</sub>	-	25	mA	For each LED
Operating Temperature	$T_OPR$	-20	70	$^{\circ}$	*
Storage Temperature	$T_{STG}$	-30	80	$^{\circ}$	
			≪95	%	Ta≤40℃
		-	≪85	%	40℃ <ta≤50℃< td=""></ta≤50℃<>
Relative Humidity (Note1)	RH		≤55	%	50°C <ta≤60°c< td=""></ta≤60°c<>
			≤36	%	60℃ <ta≤70℃< td=""></ta≤70℃<>
		-1	≤24	%	70℃ <ta≤80℃< td=""></ta≤80℃<>
Absolute Humidity	AH		≤70	g/m³	Ta>70℃

**Table 3 Absolute Maximum Ratings** 

Note1: Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.



### 4 Electrical Characteristics

### 4.1 Driving TFT LCD Panel

GND=0V, Ta=25°C

Item		Symbol	Min	Тур	Max	Unit	Remark
Power Supp	oly Voltage	VDD	3.0	3.3	3.6	<b>V</b>	
Input Signal	Low Level	VIL	0		0.2xVDD	V	
Voltage	High Level	V <sub>IH</sub>	0.8xVDD	1	VDD	V	
(Panel+ LSI) Power Consumption		Black Mode (60Hz)		TBD		mW	
		Standby Mode		TBD		mW	

#### 4.2 Driving Backlight

Ta=25°C

Item	Symbol	Min	Тур	Max	Unit	Remark
Forward Current	I <sub>F</sub>		20	25	mA	
Forward Voltage	V <sub>F</sub>	18	19.2	21.6	V	
Power Consumption	$W_{BL}$		384		mW	
Operating Life Time		10000	20000		Hrs	

Note 1: The figure below shows the connection of backlight LED.



Note 2: Each LED: I=20 mA, V =3.2V

Note 3: IF is defined for one channel LED.

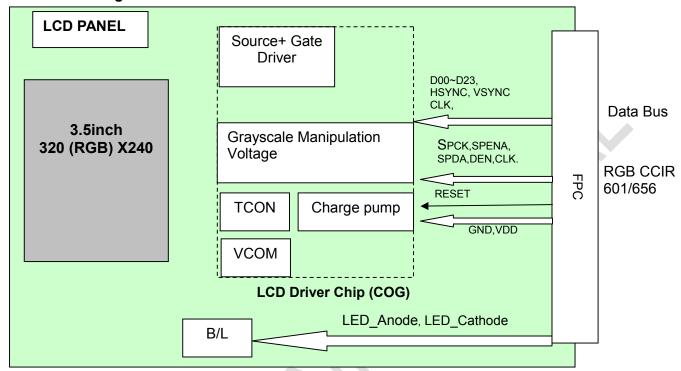
Optical performance should be evaluated at Ta=25°C only.

If LED is driven by high current, high ambient temperature & humidity condition, the life time of LED will be reduced.

Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



### 4.3 Block Diagram





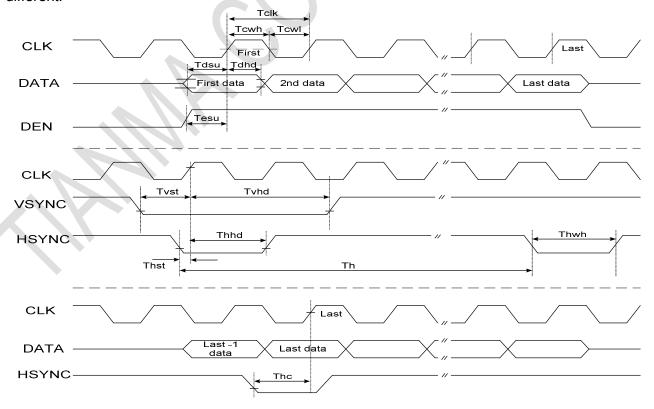
# 5 Timing Chart

## 5.1 Timing Parameter

5.1.1 AC Electrical Characteristics (VDD=3.3V, GND= 0V,Ta=25℃)

Parameter	Symbol	Min	Тур	Max	Unit	Condition
CLK Clock Time	T <sub>clk</sub>	1/Max(Fclk)	-	1/Min(Fclk)	ns	
CLK Pulse Duty	$T_chw$	40	50	60	%	T <sub>clk</sub>
HSYNC to CLK	T <sub>hc</sub>		-	1	CLK	
HSYNC Width	$T_hwh$	1	-		CLK	
VSYNC Width	$T_vwh$	1			ns	
HSYNC Period Time	T <sub>h</sub>	60	63.56	67	us	
VSYNC Set-up Time	T <sub>vst</sub>	12		-	ns	
VSYNC Hold Time	$T_{vhd}$	12			ns	
HSYNC Setup Time	T <sub>hst</sub>	12			ns	
HSYNC Hold Time	$T_{hhd}$	12	-		ns	
Data Set-up Time	$T_{dsu}$	12	à	<b>)</b>	ns	D00~D23 to CLK
Data Hold Time	$T_{dhd}$	12	-		ns	D00~D23 to CLK
DEN Set up Time	T <sub>esu</sub>	12	-1		ns	DEN to CLK

Note: Each CLK Frequency of 24 Bit RGB Mode, 8 Bit RGB Mode, CCIR601and CCIR656 are different.

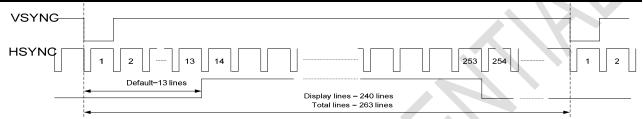


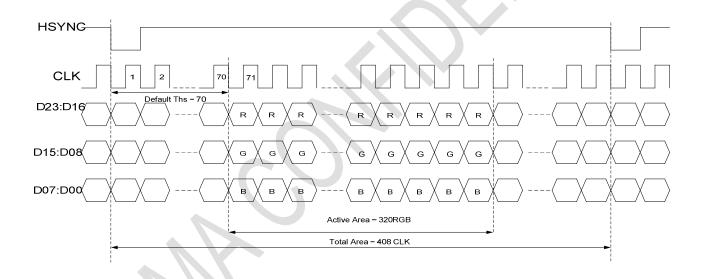


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### 5.2 24 bit RGB mode for 320RGB x 240

Parameter	Symbol	Min	Тур	Max	Unit	Condition
CLK Frequency	F <sub>clk</sub>	6.1	6.4	8.0	MHz	VDD=3.0V~3.6V
CLK Cycle Time	T <sub>clk</sub>	125	156	164	ns	
CLK Pulse Duty	T <sub>cwh</sub>	40	50	60	%	
Time that HSYNC to 1 st data input(NTSC)	T <sub>hs</sub>	40	70	255	CLK	DDLY =70, Offset = 0 (fixed)

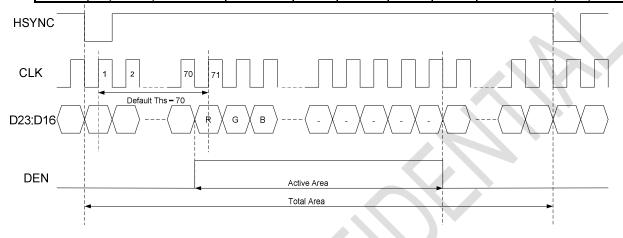






#### 5.3 8 bit RGB mode for 320RGB x 240

Parameter	Symbol	Min	Тур	Max	Unit	Condition
CLK Frequency	Fclk	-	27	30	MHz	VDD=3.0~3.6V
CLK Cycle Time	Tclk	-	37	-	ns	
Time that HSYNC to 1'st data input(NTSC)	Ths	35	70	255	CLK	DDLY = 70, Offset = 0 (fixed)



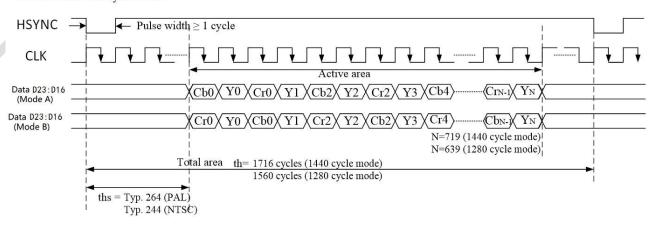
#### 5.4 CCIR601

***						
Parameter	Symbol	Min	Тур	Max	Unit	Condition
CLK Frequency	F <sub>clk</sub>	1	24.54/27	30	MHz	VDD=3.0V~3.6V
CLK Cycle Time	T <sub>clk</sub>	\	40/37		ns	
Time From HSYNC to 1 st data input(PAL)	$T_{hs}$	128	264	1	CLK	DDLY = 136, Offset = 128 (fixed)
Time From HSYNC to 1 st data input(NTSC)	$T_{hs}$	128	244	-	CLK	DDLY = 116, Offset = 128 (fixed)

### CLKIN frequency:

24.54MHz for 1280-cycle mode

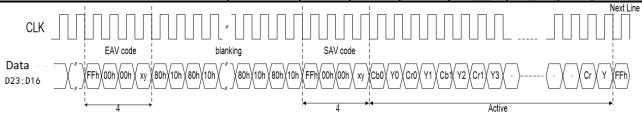
27MHz for 1440-cycle mode





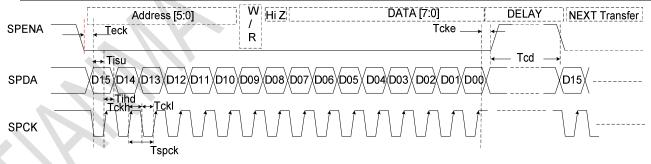
#### 5.5 CCIR656

Parameter	Symbol	Min	Тур	Max	Unit	Condition
CLK Frequency	Fclk		27	30	MHz	VDD=3.0V~3.6V
CLK Cycle Time	Tclk		37		ns	
Time that EVA to 1'st data input(PAL)	Ths	128	288	1	CLK	DDLY = 152, Offset = 128 (fixed)
Time that EVA to1'stdatainput(NTSC)	Ths	128	276		CLK	DDLY = 140, Offset = 128 (fixed)



5.6 3-wire serial communication AC timing

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Parameter	Symbol	Min	Тур	Max	Unit	Remark				
Serial Clock	T <sub>SPCK</sub>	320		1	ns					
SPCK Pulse Duty	T <sub>scdut</sub>	40	50	60	%					
Serial Data Setup Time	T <sub>isu</sub>	120		1	ns					
Serial Data Hold Time	$T_{ihd}$	120		1	ns					
Serial Clock High/Low	$T_{ssw}$	120		1	ns					
Chip Select Distinguish	$T_cd$	1			us					



Note: DDLY Description (Ths= DDLY+ Offset) R04: Source Timing Delay Control Register

Bit Name Initial Description

Select the HSD signal to 1'st input data delay timing Under CCIR601 mode, Ths = DDLY[7:0] + 128, (Unit = CLKIN) Under CCIR656 mode, Ths = DDLY[7:0] + 136, (Unit = CLKIN) Under RGB 8/24 bit mode, Ths = DDLY[7:0], (Unit = CLKIN) The register value will be update to the different mode, such as 24RGB,8RGB,CCIR mode.

Read the section of "24RGB, 8RGB, CCIR mode" for the detail.





5.7 3-Wire Control Registers List

3-Wire	Registers			Register Description
D[15:10]	Name	Init	R/W	Function Description
000000b	R00	03h	R/W	System control register
000001b	R01	00h	R/W	Timing controller function register
000010b	R02	03h	R/W	Operation control register
000011b	R03	CCh	R/W	Input data Format control register
000100b	R04	46h	R/W	Source timing delay control register
000101b	R05	0Dh	R/W	Gate timing delay control register
000111b	R07	00h	R/W	Internal function control register
001000b	R08	08h	R/W	RGB contrast control register
001001b	R09	40h	R/W	RGB brightness control register
001011b	R0B	88h	R/W	R/B sub-contrast control register
001100b	R0C	20h	R/W	R sub-brightness control register
001101b	R0D	20h	R/W	B sub-brightness control register
001110b	R0E	2Bh	R/W	VCOMDC level control register
001111b	R0F	A6h	R/W	VCOMAC level control register
010000b	R10	04h	R/W	VGAM2 level control register
010001b	R11	24h	R/W	VGAM3/4 level control register
010010b	R12	24h	R/W	VGAM5/6 level control register
011101b	R1D	00h	R/W	OTP operation control register
011110b	R1E	00h	R/W	OTP operation control register
011111b	R1F	00h	R/W	OTP operation control register
111000b	R38	1Fh	R/W	Charge pump clock control register

Note:

R03: c4h:CCIR656 Mode

c2h:CCIR601 Mode

c8h:8 bit RGB Mode(HV Mode)

c9h:8 bit RGB Mode(DEN Mode)

cch(default):24 bit RGB Mode (HV mode)

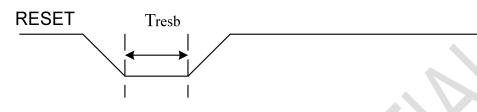
cdh:24 bit RGB Mode (DEN mode)

R0F: A4h(default):VGH=15V,VGL=-10V. 24h(recommend): VGH=15V,VGL=-7V.

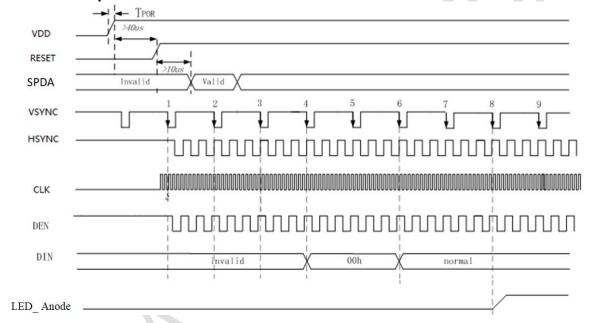


## 5.8 Reset Timing

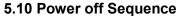
Parameter	Min	Тур	Max	Unit	Conditions
Tresb	40			us	VDD = 3.3V

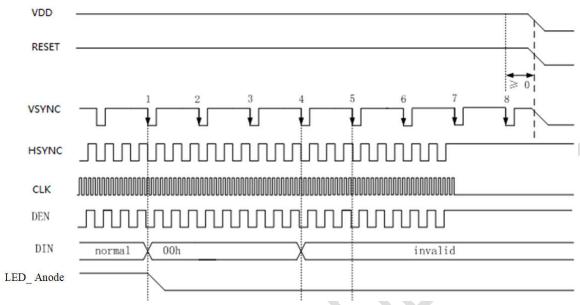


### 5.9 Power On Sequence









#### Note:

- 1. 1VS=1VSYNC. Please entry Standby Mode through 3-wire command, detail sequence which enter Standby Mode under power off mode presentation as below.
- 2. Enter to standby mode, you can write data "0x01" to register "R00", D09=1 for writing data to register. D09=0 for reading data from register.

Under SPI write mode, D08=X, and 'X' means don't care D08='1' or '0'.

3. During normal operation, don't stop sending the signal of CLK\VSYNC\HSYNC\DEN. If this is done, please re-execute the power on sequence.



# **6 Optical Characteristics**

## 6.1 Optical Specification

Ta=25°C

Item		Symbol	Condition	Min	Тур.	Max.	Unit	Remark
		θТ		50	60	-		
View Angles	aloo	θВ	CR≧10	60	70	-	Dograd	NI-4- O
view Ang	jies	θL	CR≦ IU	50 60 - 60 70 - 60 70 - 60 70 - 60 70 - 60 70 - 0° 400 500 -  3° - 20 30 ms  0.230 0.280 0.330 0.255 0.305 0.355 0.530 0.580 0.630 0.270 0.320 0.370 0.280 0.330 0.380 0.535 0.585 0.635 0.100 0.150 0.200 0.050 0.100 0.150  70 80 - %	Note 2			
		θR		60	70	-		
Contrast F	Ratio	CR	θ=()°	400	500	-		Note1 Note3
Response	Time	$T_{ON}$	<b>25</b> ℃	_	20	30	me	Note1
response	Tillic	$T_{OFF}$	25 0		20	30	1113	Note4
	White	X		0.230	0.280	0.330		
	VVIIILE	у		0.255	0.305	0.355		
	RED	X		0.530	0.580	0.630		
Chromaticity	KED	у	Backlight is	0.270	0.320	0.370		Note5,
Cilionialicity	GREEN	X	on	0.280	0.330	0.380		Note1
	GREEN	у		0.535	0.585	0.635		
	BLUE	X		0.100	0.150	0.200		
	BLUE	у		0.050	0.100	0.150		
Uniform	ity	U		70	80	-	%	Note1 Note6
NTSC				-	50	-	%	Note 5
Luminar	nce	L		240	300	-	cd/m <sup>2</sup>	Note1 Note7

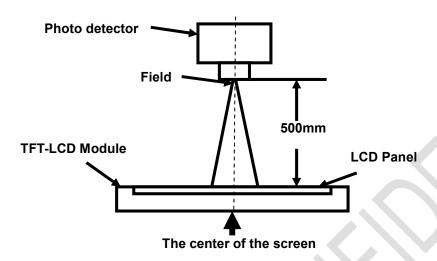
## Test Conditions:

- 1.  $V_F = 3.2V$ ,  $I_F = 20$ mA(LED current), the ambient temperature is 25°C.
- 2. The test systems refer to Note 1 and Note2.



Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

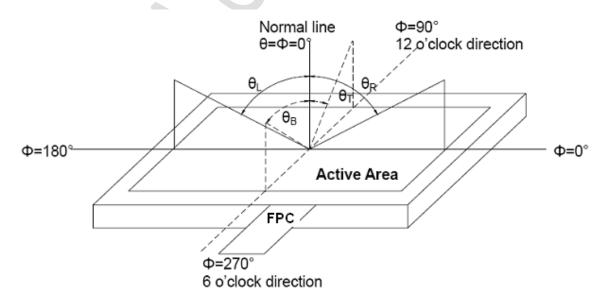


Fig. 1 Definition of viewing angle



Note 3: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD is on the "White" state

Luminance measured when LCD is on the "Black" state

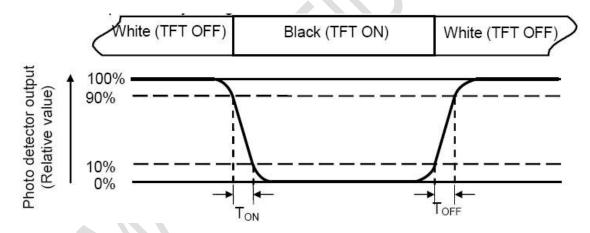
"White state ": The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

#### Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.



Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/Lmax

L-----Active area length W----- Active area width

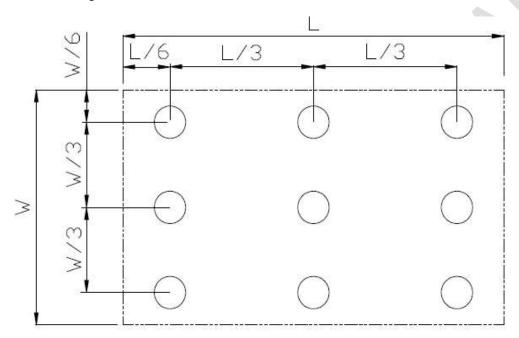


Fig. 2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

#### Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



# 7 Environmental / Reliability Tests

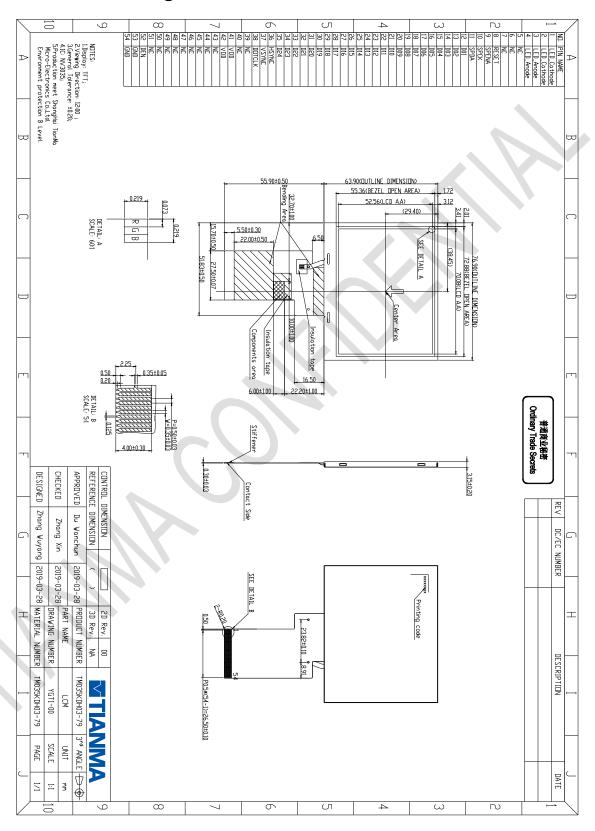
No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts=+70°ℂ, 240hrs	Note1 IEC60068-2-1:2007,GB242 3.2-2008
2	Low Temperature Operation	Ta=-20°ℂ, 240hrs	IEC60068-2-1:2007 GB2423.1-2008
3	High Temperature Storage	Ta=+80°ℂ, 240hrs	IEC60068-2-1:2007 GB2423.2-2008
4	Low Temperature Storage	Ta=-30°ℂ, 240hrs	IEC60068-2-1:2007 GB2423.1-2008
5	Temperature & Humidity Operation	Ta=60°ℂ, 90% RH 240 hours	Note2 IEC60068-2-78 :2001 GB/T2423.3—2006
6	High Temperature & Humidity Storage	Ta=60℃, 90% RH,240hrs	IEC60068-2-1:2007 GB2423.1-2008
7	High Temperature&Low Temperature startup	Ta=65°C,Ta=-20°C,After 4H startup 5 times	
8	Thermal Shock (Non-operation)	-30°C 30 min∼+80°C 30 min, Change time:5min, 10 Cycles	Start with cold temperature, End with high temperature, IEC60068-2-14:1984,GB24 23.22-2002
9	Electro Static Discharge (Operation)	C=150pF, R=330Ω → 5points/panel Air:±8KV, 5times; Contact:±4KV, 5 times; (Environment: 15℃ ~35℃, 30%~60%, 86Kpa~106Kpa)	IEC61000-4-2:2001 GB/T17626.2-2006
10	Vibration (Non-operation)	1) 3.3Grms, 5-200HZ, for each direction of X.Y.Z 0.5Hours 2) Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6:1982 GB/T2423.10—1995
11	Shock (Non-operation)	100G 9ms, ±X,±Y,±Z 3times, for each direction 5times	IEC60068-2-27:1987 GB/T2423.5—1995
12	Package Drop Test	Height:80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32:1990 GB/T2423.8—1995

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of sample.



# 8 Mechanical Drawing

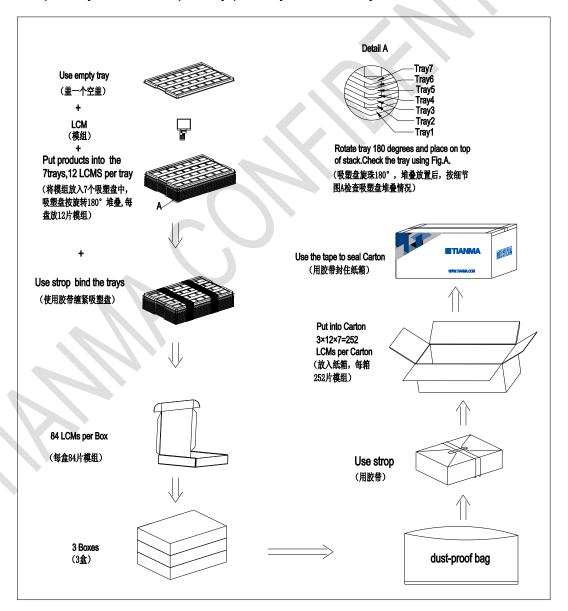




## 9 Packing drawing

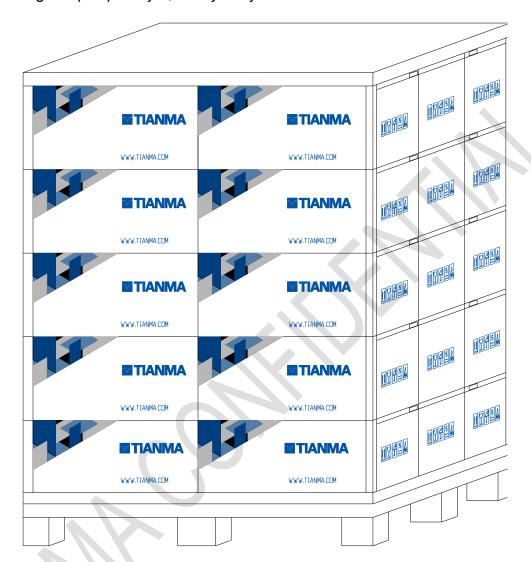
No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Rema rk			
1	LCM module	TM035KDH03-79	76.90×63.90×3.15	0.03	252				
2	Dust-Proof Bag	PE	700×545	0.03	1				
3	Tray	PET	485×330×13.8	0.16	24				
4	Carton	Corrugated Paper	544×365×250	0.76	1				
5	BOX	Corrugated Paper	520×345×74	0.35	3				
6	Label	Paper	100*52	0.0006	1				
7	Total weight		13.24±5% Kg						

Total LCM quantity in Carton: quantity per tray 12 × 21 tray = 252





Carton Stacking: 2\*3pcs per layer, totally 5 layers.





## 10 Precautions For Use of LCD modules

#### 10.1 Handling Precautions

- 10.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6. Do not attempt to disassemble the LCD Module.
- 10.1.7. If the logic circuit power is off, do not apply the input signals.
- 10.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 10.1.8.1. Be sure to ground the body when handling the LCD Modules.
- 10.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### 10.2 Storage Precautions

- 10.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

10.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

#### 10.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.