

(V) Preliminary Specifications

() Final Specifications

Module	12.1 Inch P-CAP Color TFT-LCD panel
Model Name	G121EAWCTP01

Customer	Date
Checked & Approved by	
_____	_____

Approved by	Date
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Prepared by	

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Record of Revision

Version and Date	Page	Old description	New Description
0.0 2020/12/31	All	First Edition	

1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharge) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials without flammability grade are used in the TFT-LCD module. The TFT-LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.

2. General Description

This specification applies to the Color Active Matrix Liquid Crystal Display G121EAWCTP01 composed of a TFT-LCD display, a P-CAP Capacitive Touch, a driver and power supply circuit, and a LED backlight system.

The screen format is intended to support WXGA (1280(H) x 800(V)) screen and 16.7M (8-bits) or 262k colors (6-bits).

G121EAWCTP01 designed with wide viewing angle; wide temperature and long life LED backlight is well suited for industrial applications. G121EAWCTP01 is a RoHS product.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	12.1
Active Area	[mm]	261.12(H) x 163.2(V)
Pixels H x V		1280 x 3(RGB) x 800
Pixel Pitch	[mm]	0.204 x 0.204
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally Black
Nominal Input Voltage VDD	[Volt]	3.3 (typ.)
Typical Power Consumption	[Watt]	15.71W @ White pattern
Weight	[Grams]	1200 (max.)
Physical Size	[mm]	291.0(H)*202.16(V)* 13.45 (T) (with PCBA)
Electrical Interface		1 channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.7M / 262K colors
Temperature Range		
Operating	[°C]	-30 to +85
Storage (Non-Operating)	[°C]	-30 to +85
RoHS Compliance		RoHS Compliance
Type of Touch Sensor		Projected capacitive touch module
Cover Lens Size		291 x 202.16 x 3.1(mm), surface hardness \geq 7H
Touch Controller		EETI EXC84H4254
Touch F/W		TBD
Interface		USB / RS-232 / I2C
Transmittance		\geq 86%

2.3 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Typ.	Max.	Remark
White Luminance	[cd/m ²]	I _F = 50mA/1 LED Line (center point)	1030	1290	-	Note 1
Uniformity	%	5 Points	75	-	-	Note 2, 3
Contrast Ratio			800	1000	-	Note 4
Response Time	[msec]	Rising	-	-	-	Note 5
	[msec]	Falling	-	-	-	
	[msec]	Raising + Falling	-	25	-	
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	80	89	-	Note 6
	[degree]		80	89	-	
	[degree]	Vertical (Upper) CR = 10 (Lower)	80	89	-	
	[degree]		80	89	-	
Color / Chromaticity Coordinates (CIE 1931)		Red x	0.581	0.631	0.681	
		Red y	0.279	0.329	0.379	
		Green x	0.249	0.299	0.349	
		Green y	0.569	0.619	0.669	
		Blue x	0.105	0.155	0.205	
		Blue y	0.004	0.054	0.104	
		White x	0.263	0.313	0.363	
		White y	0.279	0.329	0.379	
Color Gamut	%			72	-	

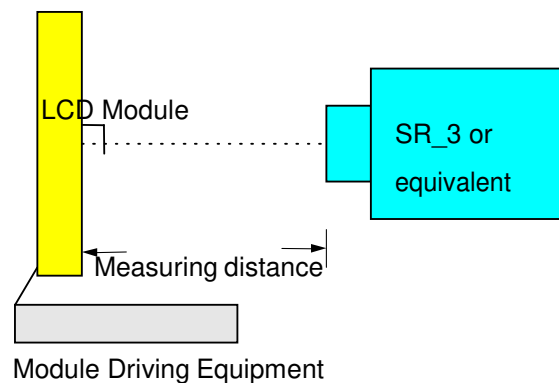
Note 1: Measurement method : (before touch panel)

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR_3 or equivalent)

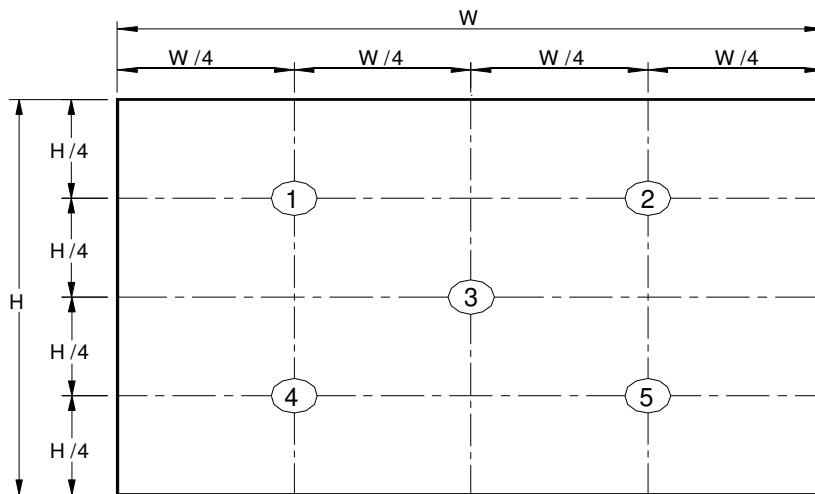
Aperture 1° with 50cm viewing distance

Test Point Center

Environment < 1 lux



Note 2: Definition of 5 points position (Display active area: 261.12mm (H) x 163.2mm (V))



Note 3: The luminance uniformity of 5 points is defined by dividing the minimum luminance values by the maximum test point luminance

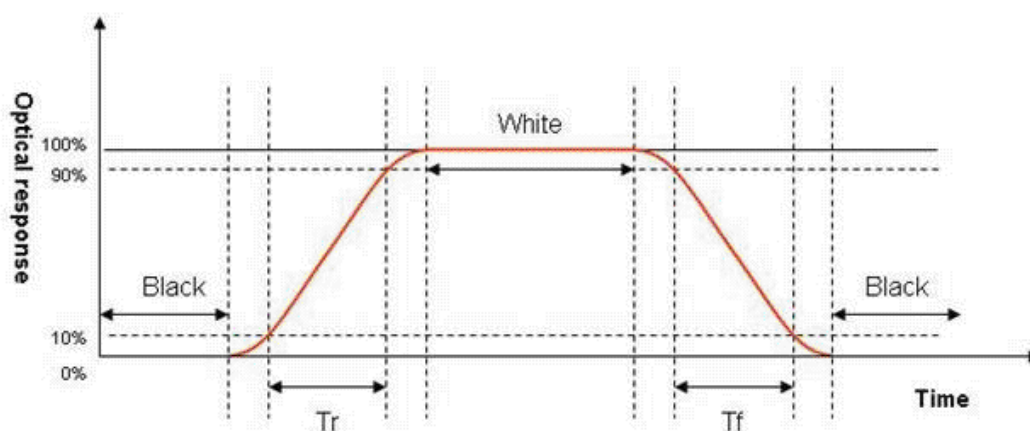
$$\delta W_9 = \frac{\text{Minimum Brightness of five points}}{\text{Maximum Brightness of five points}}$$

Note 4: Definition of contrast ratio (CR):

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

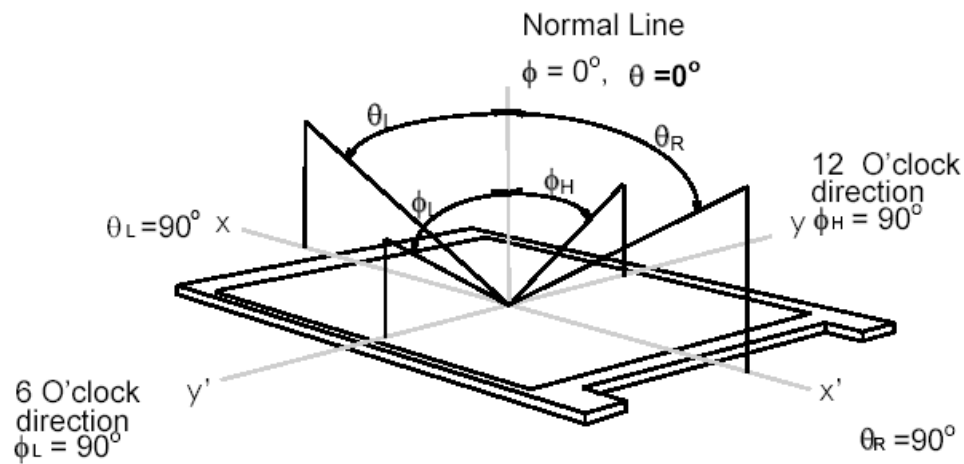
Note 5: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



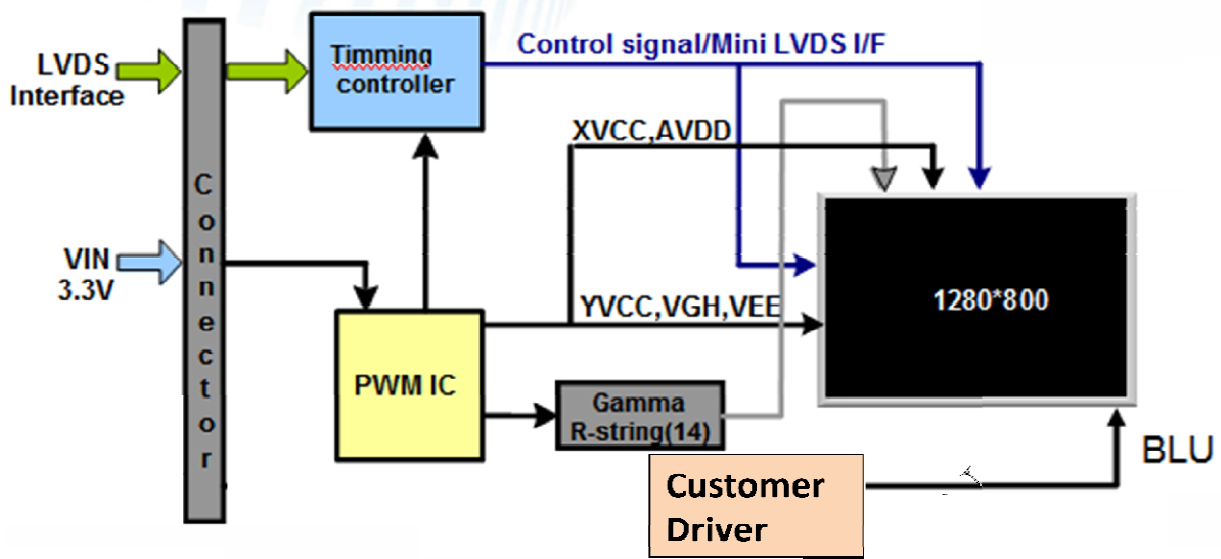
Note 6: Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° (θ) horizontal left and right, and 90° (Φ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 12.1 inch color TFT/LCD module:



4. Absolute Maximum Ratings

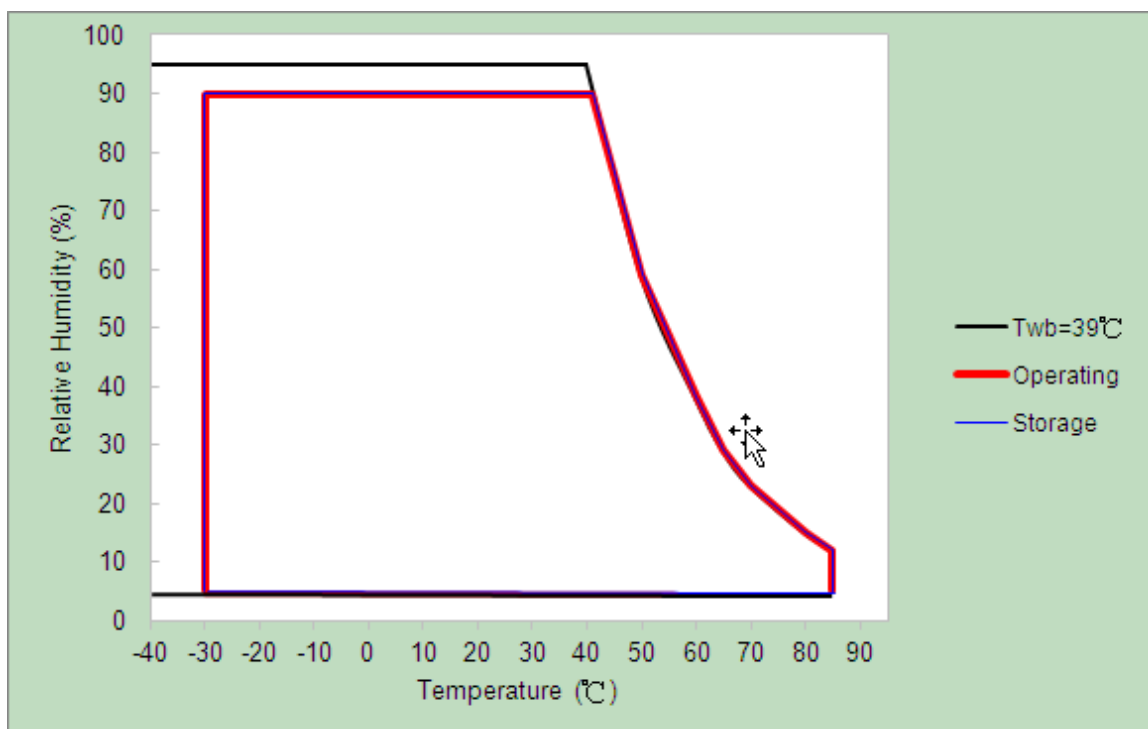
4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD Drive Voltage	VDD	-0.3	+3.8	[Volt]
Control Signals	SEL68, REVERSE	-0.3	VDD	[Volt]
LVDS Signals	CLKIN -/+, RIN0 ~ 3-/+	-0.3	0.6	[Volt]

4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-30	+85	[°C]
Operation Humidity	HOP	5	90	[%RH]
Storage Temperature	TST	-30	+85	[°C]
Storage Humidity	HST	5	90	[%RH]

Note: Maximum Wet-Bulb should be 39°C and no condensation.



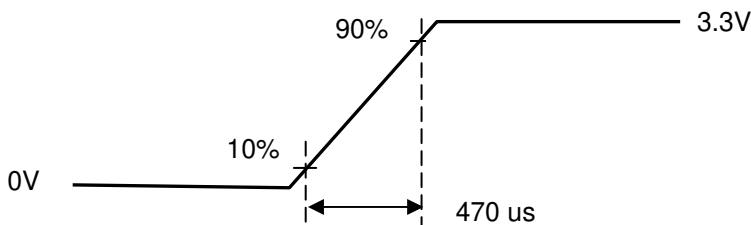
5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 LCD Electrical Specification

Symbol	Parameter	Min	Typ	Max	Units	Remark
VDD	Logic/LCD Input Voltage	3.0	3.3	3.6	[Volt]	
I _{VDD}	LCD Input Current	-	-	458	[mA]	VDD=3.3V at 60 HZ, all Black Pattern
P _{VDD}	LCD Power consumption	-	-	1.65	[Watt]	VDD=3.3V at 60 HZ, all Black Pattern
I _{rush LCD}	LCD Inrush Current	-	-	1.5	[A]	VDD=3.3V at 60 HZ, all Black Pattern Note 1 VDD rising time \geq 470us
VDD _{rp}	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	VDD=3.3V at 60 HZ, all Black Pattern
VIH	Control Signals Voltage	High Level	0.7* VDD	-	VDD	[Volt] SEL68
VIL		Low Level	0	-	0.3* VDD	[Volt] SEL68

Note 1: Measurement condition:



VDD rising time

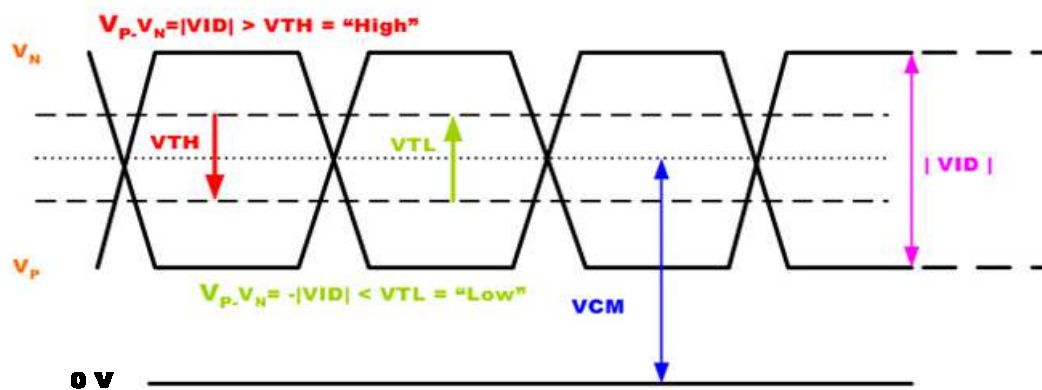
5.1.2 LVDS Electrical Characteristics

Symbol	Parameter	Min.	Typ.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	1.1	-	1.45	[V]	VTH/VTL=±100mV

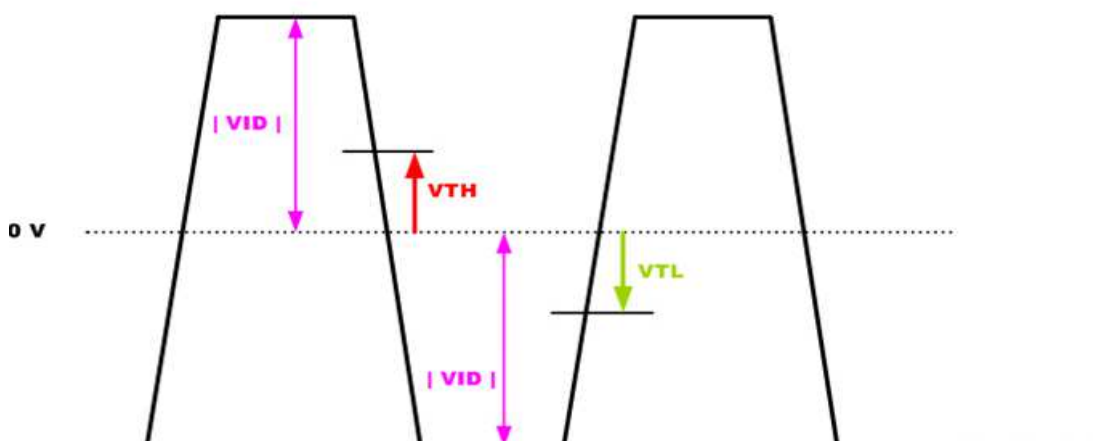
Input signals shall be low or Hi-Z state when VDD is off.

Note: LVDS Signal Waveform.

Single-end Signal



Differential Signal



5.2 Backlight Unit

5.2.1 Parameter guideline for LED

Following characteristics are measured under stable condition at 25°C. (Room Temperature):

Symbol	Parameter		Min.	Typ.	Max.	Unit	Remark
VLED	Input Voltage		10	12	15	[Volt]	
I_{VCC}	Input Current		-			[A]	VCC=12V & 100% PWM Duty
P_{VCC}	Power Consumption		-			[Watt]	VCC=12V & 100% PWM Duty
V_{EN}	EN Control	BL On	2.5	-	4	[Volt]	
	Level	BL Off	0	-	0.5	[Volt]	
F_{PWM}	Dimming Frequency		200	-	20K	[Hz]	
D_{PWM}	Dimming Duty Cycle		1	-	100	%	1~5% with non-linear
V_{PWM}	Dimming	High Level	3	-	5.5	[Volt]	
	Control Level	Low Level	0	-	0.5	[Volt]	
I_F	LED Forward Current		-	50		[mA]	Ta = 25°C
V_F	LED Forward Voltage		-	24.4	31.24	[Volt]	I _F = 50 mA, Ta = 25°C
P_{LED}	LED Power Consumption		-	4.88	6.25	[Watt]	
LED life time			50,000	70,000	-	Hrs	I _F = 50 mA, Ta = 25°C

Note 1: Ta means ambient temperature of TFT-LCD module.

Note 2: VCC, I_{VCC}, P_{VCC} are defined for LED backlight.(100% duty of PWM dimming)

Note 3: I_F, V_F are defined for one channel LED. There are four LED channel in back light unit.

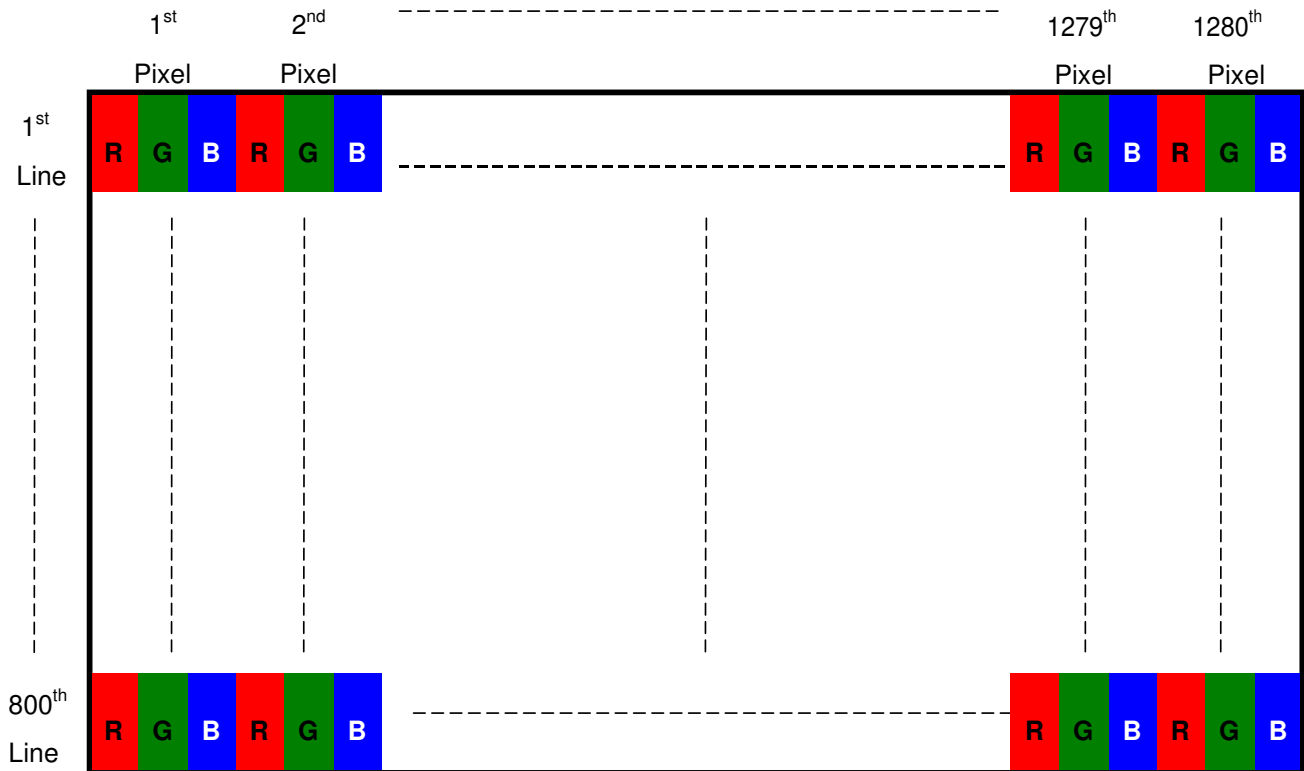
Note 4: If G121EAWCTP01 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 5: Operating life means brightness goes down to 50% initial brightness. Minimum operating life time is estimated data.

6. Signal Characteristics

6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.



6.2 Signal Description

The module using a LVDS receiver embaded in AUO's ASIC. LVDS is a differential signal technology for LCD interface and a high-speed data transfer device.

6.2.1 TFT LCD Module: LVDS Connector

Connector Name / Designation	Signal Connector
Manufacturer	JAE / IPX
Connector Model Number	FI-SEB20P-HFE / 20186-202E-11F

6.2.2 Input Signal Description

Pin NO	Signal Name	Description
1	VCC	3.3 power supply
2	VCC	3.3 power supply
3	GND	GND
4	GND	GND
5	Link0-	R0,R1,R2,R3,R4,R5,G0
6	Link0+	R0,R1,R2,R3,R4,R5,G0
7	GND	GND
8	Link1-	G1,G2,G3,G4,G5,B0,B1
9	Link1+	G1,G2,G3,G4,G5,B0,B1
10	GND	GND
11	Link2-	B2,B3,B4,B5,NA/DE
12	Link2+	B2,B3,B4,B5,NA/DE
13	GND	GND
14	CLK1N-	CLK1N-
15	CLK1N+	CLK1N+
16	GND	GND
17	Link3-	R6,R7,G6,G7,B6,B7
18	Link3+	R6,R7,G6,G7,B6,B7
19	MODE	6bit
20	NC	NC

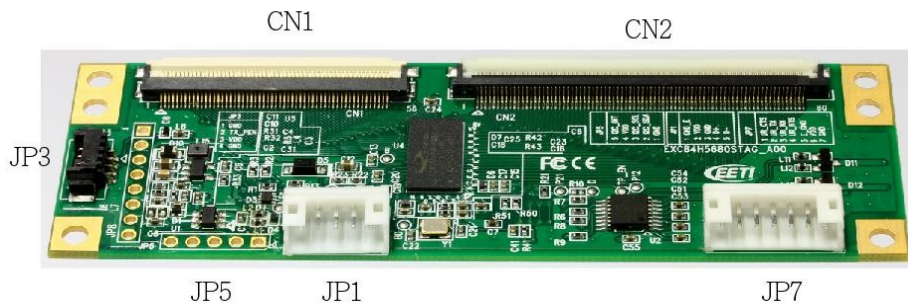
6.2.3 Light Bar CN

Type: SM10B-SHLS-TF(LF)(SN)(JST)

PIN NO	Symbol	Function Description
1	NC	This pin should be open
2	NC	This pin should be open
3	LED C1	LED cathode 1
4	LED A1	LED anode 1
5	LED A2	LED anode 2

6	LED C2	LED cathode 2
7	LED C3	LED cathode 3
8	LED A3	LED anode 3
9	LED A4	LED anode 4
10	LED C4	LED cathode 4

6.2.4 P-CAP Controller PIN ASSIGNMENT



JP1 USB connector

JP1	
1	GND_E
2	VDD
3	GND
4	D +
5	D -

JP5 I2Cconnector

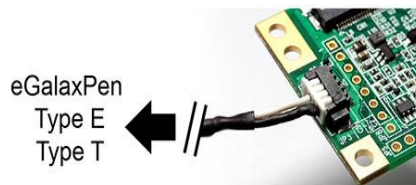
JP5	
1	GND
2	I2C_SDA
3	I2C_SCL
4	VDD
5	I2C_INT

JP7 RS232 connector

JP7	
1	UR_CTS
2	UR_TX
3	UR_RX
4	UR_RTS
5	GND_E
6	VDD
7	GND

JP3 Tethered active stylus connector

JP3	
1	GND_D
2	TX_PEN
3	VDD
4	GND_D



*JP3 connector is reserved for EETI tethered active stylus :

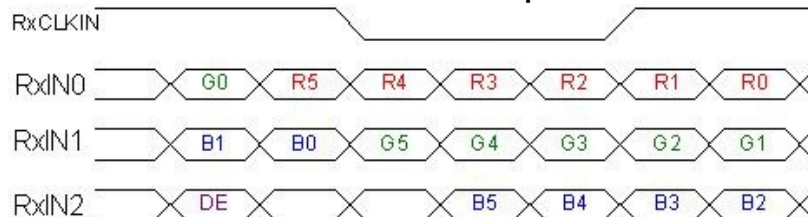
Type E : Entry-type active stylus

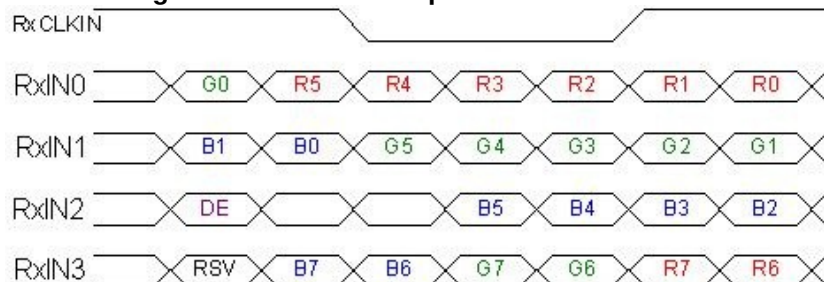
Type T : Tethered USB active stylus

6.3 The Input Data Format

6.3.1 SEL68

SEL68 = "Low" or "NC" for 6 bits LVDS Input



SEL68 = "High" for 8 bits LVDS Input

Note 1: Please follow PSWG.

Note 2: R/G/B data 7:MSB, R/G/B data 0:LSB

Note 3: RSV stands for "Reserved".

Signal Name	Description	Remark
R7	Red Data 7	Red-pixel Data
R6	Red Data 6	
R5	Red Data 5	For 8Bits LVDS input
R4	Red Data 4	MSB: R7 ; LSB: R0
R3	Red Data 3	
R2	Red Data 2	For 6Bits LVDS input
R1	Red Data 1	MSB: R5 ; LSB: R0
R0	Red Data 0	
G7	Green Data 7	Green-pixel Data
G6	Green Data 6	
G5	Green Data 5	For 8Bits LVDS input
G4	Green Data 4	MSB: G7 ; LSB: G0
G3	Green Data 3	
G2	Green Data 2	For 6Bits LVDS input
G1	Green Data 1	MSB: G5 ; LSB: G0
G0	Green Data 0	
B7	Blue Data 7	Blue-pixel Data
B6	Blue Data 6	
B5	Blue Data 5	For 8Bits LVDS input
B4	Blue Data 4	MSB: B7 ; LSB: B0
B3	Blue Data 3	
B2	Blue Data 2	For 6Bits LVDS input
B1	Blue Data 1	MSB: B5 ; LSB: B0
B0	Blue Data 0	
RxCLKIN	LVDS Data Clock	The typical frequency is 40MHz.
DE	Data Enable Signal	When the signal is high, the pixel data shall be valid to be displayed.
RSV	Reserved Signal	"High" or "Low" is acceptable

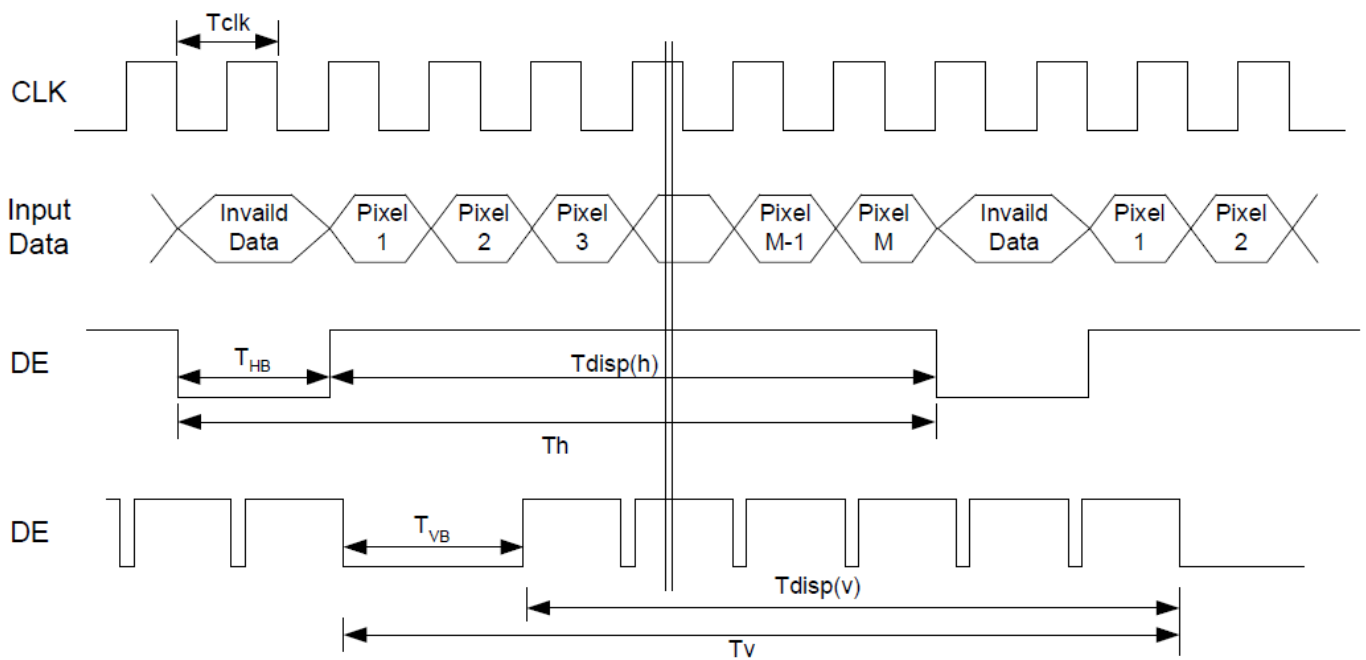
Note: Output signals from any system shall be low or Hi-Z state when VDD is off.

6.4 TFT-LCD Interface Timing

6.4.1 Timing Characteristics

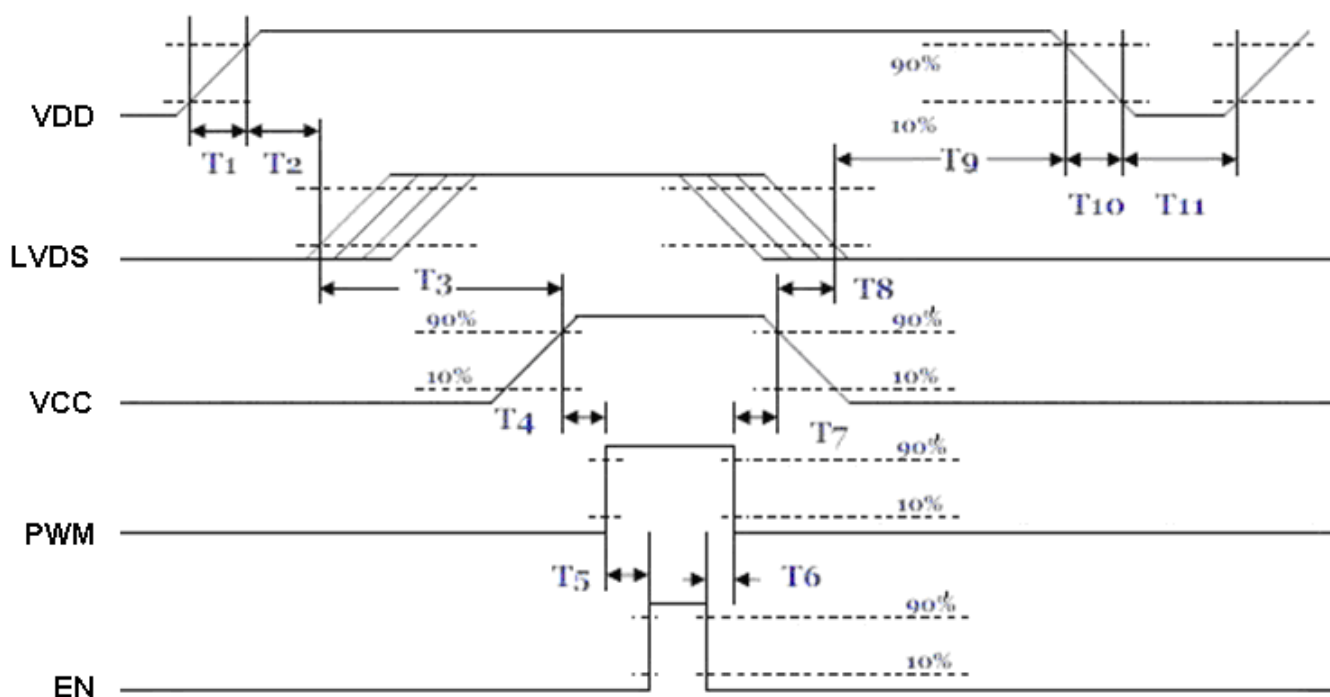
Signal	Parameter	Symbol	Min.	Typ.	Max.	Unit	
Clock Timing	Clock frequency	$1/T_{\text{Clock}}$	60	74.4	90	MHz	
Vsync Timing	Vertical Section	Period	T_V	808	838	900	Vsync Timing
		Active	T_{VD}	-	800	-	
		Blanking	T_{VB}	8	38	100	
Hsync Timing	Horizontal Section	Period	T_H	1350	1480	1680	Hsync Timing
		Active	T_{HD}	-	1280	-	
		Blanking	T_{HB}	70	200	400	
Frame Rate		F	50	60	75	Hz	

6.4.2 Input Timing Diagram



6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power ON/OFF sequence timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	30	40	50	[ms]
T3	175	-	-	[ms]
T4	10	-	-	[ms]
T5	10	-	-	[ms]
T6	0	-	-	[ms]
T7	10	-	-	[ms]
T8	100	-	-	[ms]
T9	0	16	50	[ms]
T10	-	-	10	[ms]
T11	1000	-	-	[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

7. Reliability Test Criteria

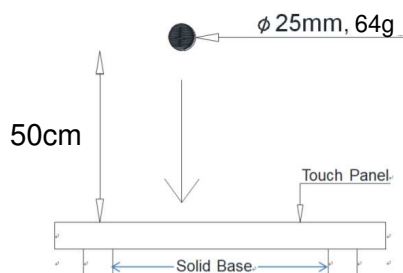
Items	Required Condition	Note
Temperature Humidity Bias	60 °C, 90%RH, 300 hours	
High Temperature Operation	85 °C, 300 hours	
Low Temperature Operation	-30 °C, 300 hours	
Hot Storage	85 °C, 300 hours	
Cold Storage	-30 °C, 300 hours	
Thermal Shock Test	-20 °C / 30 min, 60 °C / 30 min, 100cycles, 40 °C minimum ramp rate	
Hot Start Test	85 °C / 1Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	-30 °C / 1Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	50G, 20ms, Half-sine wave, (±X, ±Y, ±Z)	
Vibration Test (Non-Operating)	1.5G, (10~200Hz, Sine wave) 30 mins/axis, 3 direction (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
ESD	Contact = ± 8 kV, class B (R=330,C=150pF) Air = ± 15 kV, class B (R=330,C=150pF) 1sec, 8 points, 25times/point	Note 1
EMI	30-230 MHz, limit 40 dBu V/m, 230-1000 MHz, limit 47 dBu V/m	
Impact Test	直徑 ϕ 25mm 重量 64g 鋼球，在 50cm 高度試驗架上自由跌落 2 次，檢 模組的外觀和性能。	Note 3

Note1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost
Self-recoverable. No hardware failures.

Note2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.
- In the standard condition, there is not display function NG issue occurred.

Note3:



8. Appearance Inspection

8.1 Inspection Environment specifications

- A. 觸控面板的目視檢查作業必須在至少無塵室等級為 10,000 的環境下執行。

The touch sensor has to be inspected at a clean room of at least class 10,000.

- B. 觸控面板的目視檢查環境設定值必須被控制溫度在 23°C 到 27°C 以及濕度在 40% 到 60% 之間。

The visual inspection environment should be set at 23 to 27 degree C and 40% to 60% humidity.

- C. 觸控面板外觀目視檢查之環境照度須設定在 1000±300 Lux 的日光燈光源下。

The illumination of the appearance inspection should be 1000±300 Lux with fluorescent reflection light source.

- D. 觸控面板的目視檢查須在人眼裸視基礎下，並且觸控面板到人眼的目檢距離須至少超過 30 公分。

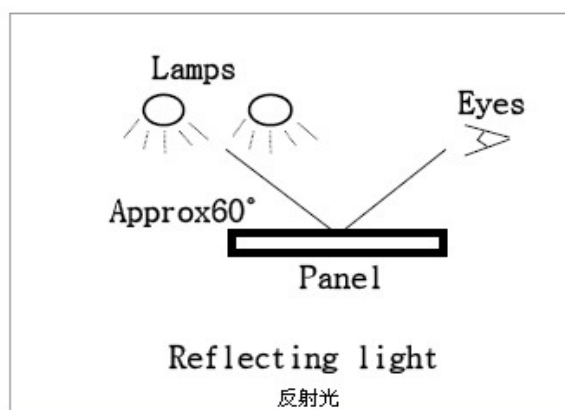
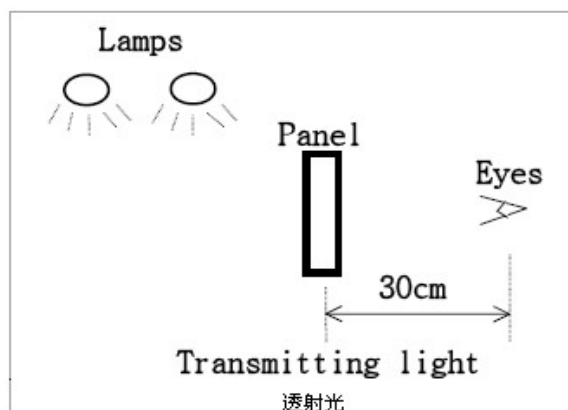
The visual inspection should be kept the distance 30cm or more between the touch sensor and the raw eyes of inspectors.

- E. 觸控面板的裸眼目視檢查角度須以 30 度正負 15 度的角度作業。

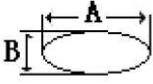
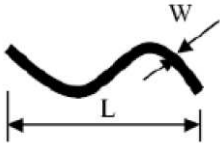
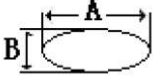
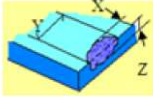
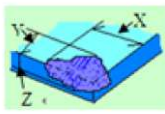

The viewing angle should be 30±15 degree with an inspector's raw eyes when visual inspection.

- F. 目視檢查示意圖如下附圖所示，且目視檢查時間為 15 秒正負 5 秒鐘。

The visual inspection illustration is showed as below and Visual inspection time is 15±5 second per one's.

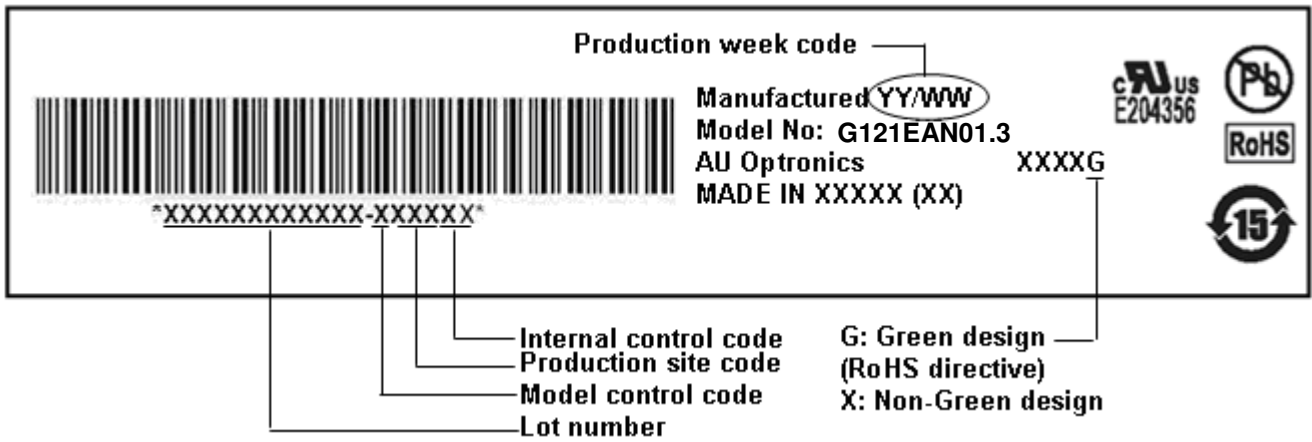


8.2 Appearance Testing Conten

Item 品項	Calculate Method 計算方式	The standard of determination 判定標準	
Spot defect (White/Black) (黑/白/污點、粒子雜物點)	大小: $\Phi=(A+B)/2$ 	大小	允許數量
		$0 \leq \Phi \leq 0.5\text{mm}$	不計
		$0.5\text{mm} < \Phi \leq 0.7\text{mm}$ $DS > 10\text{mm}$	$N \leq 6$
		$\Phi > 0.7$	$N = 0$
Linear defect 刮傷/毛屑/線狀異物		寬 W	長 L
		$W \leq 0.1\text{mm}$	不計
		$0.1\text{mm} < W \leq 0.15\text{mm}$ $L \leq 15\text{mm}, DS \geq 15\text{mm}$	$N \leq 5$
		$W > 0.15$	$N = 0$
Bump point (魚眼、凹凸點)	大小: $\Phi=(A+B)/2$ 	大小	允許數量
		$0 \leq \Phi \leq 0.1\text{mm}$	不計
		$0.15\text{mm} < \Phi \leq 0.5\text{mm}$ $DS > 10\text{mm}$	$N \leq 5$
		$\Phi > 0.5$	$N = 0$
CG chipping/crack (CG 崩邊, 裂紋)		正面: $\Phi \leq 0.15\text{mm}, Z \leq T/2$ $DS \geq 25\text{mm}, N \leq 2$	背面: 1. 從正面看不影響外觀 2. $\Phi \leq 0.5\text{mm}, Z \leq T/2$, 不計
		正面: $X \leq 0.15\text{mm}, Y \leq 0.15\text{mm},$ $Z \leq T/2, N \leq 2$	背面: 1. 從正面看不影響外觀; 2. $X \leq 2\text{mm}, Y \leq 2\text{mm}$ $Z \leq T, N \leq 2$
		Crack is not allowed 裂紋不允許	
Dirty 髒汙		Wipe the dirt acceptance, cannot be wiped follow the bad liner calculation 可擦拭髒汙允收, 不可擦拭按點線狀不良計算	
Light leak 漏光		Flat test is not visible is OK 平光檢驗不可見為 OK	
Other not be defined 其他未定義缺陷		See sample limitation 參見限度樣品	

10. Label and Packaging

10.1 Shipping Label (on the rear side of TFT-LCD display)



10.2 Carton Package TBD

11 Safety

11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 1950, First Edition

U.S.A. Information Technology Equipment